



Welcome

Contract Management for Dredging and Maritime Construction





Day Chairman

Dr Marc Gramberger, Prospex bvba

Contract Management for Dredging and Maritime Construction

Contract Management for Dredging and Maritime Construction

International Association of Dredging Companies (IADC) Central Dredging Association (CDA)

Introduction to the conference by Dr. Marc Gramberger, Prospex

Conference Objectives

- **Bring together** contracting partners in the dredging industry
- Increase insight in crucial issues in contract management among partners in dredging and maritime truction



elop, amongst contracting partners, nstructive approach to the planning, design and ution of dredging and maritime construction projects



Mornings

Format

Presentations

Afternoons Workshops & discussions

Facilitation & Reporting

Facilitation team

- Dr. Katia Tieleman
- Paul de Ruijter & Steven Libbrecht
- David Duerden
- Dr. Marc Gramberger

Reporters team

- Ilse Van Cauwenbergh
- Rebecca Warden
- Ard Jongsma
- Hans-Peter Lassche

Question



In contract management for dredging and maritime construction:

How well do the players in the field understand the perspectives of the other players?



In contract management for dredging and maritime construction:

How well do <u>you personally</u> understand the perspectives of the other players in the field?

Contract Management for Dredging and Maritime Construction

Pre-Tender Information

John Land Dredging Research Ltd





- Describes the site
- Defines the nature of the ground
- Describes physical & environmental constraints
- Identifies operational, statutory & legal constraints

It is <u>as important</u> as the Specification in describing to the tendering contractor the nature of the work to be done





- Geological / geotechnical
- Hydrographic
 - Tides, currents, waves
 - Bathymetry
- Meteorology
 - Wind, fog, ice, rainfall
- Operational & legal constraints
- Obstructions / archaeology
- Siltation rates
- Environmental constraints





"It is important that the employer recognises that the contractor has come to the site for the purpose of providing a service to the employer, or to perform a specific task on behalf of the employer.

In return, he is entitled to expect fair payment and a reasonable profit for work that is performed satisfactorily."



"If costs rise simply because conditions are more difficult than the contractor could have reasonably foreseen, it is not the fault of the contractor. Either the employer has failed to provide adequate information, or the adverse conditions were simply unforeseeable ... the contractor should not be blamed nor should he suffer financially."



Facts of Life

- Contractors will almost invariably seek to recover losses arising from unforeseeable conditions
- If disputed, costs always exceeds the loss
 - Cost = ORIGINAL LOSS + LEGAL COSTS etc

Nobody likes unpleasant surprises, especially Clients





Boulders

- Inc. previous drilling & blasting
- Materials close to (under) the dredge level
- Ordnance / obstructions / debris
- Consolidation losses
- Stockpiles / surcharges
- Archaeological artefacts
- Quality of fill material

Claims for adverse ground conditions are often very substantial





Ground conditions

- All ground investigation data needs to be interpreted
- Accuracy
 - Contractor assumes data factually correct (????)
- Adequacy
 - Contractor probably able to determine if data are sufficient

In most cases, contractor is unable to undertake further investigations – must make best use of what he is given





- The ground investigation data needs to be interpreted (as usual)
- The data <u>suggest</u> (but do not demonstrate) that adverse conditions <u>could</u> occur at one or more locations in the area to be dredged
- Assumption of the adverse conditions therefore involves <u>speculation</u>
- What to do?
 - Price-in the adverse conditions and lose the job
 - Ignore the potential problem and hope it doesn't arise or claim if it does arise





Boulders





Effects of boulders on CSD



Stone box capacity 2m³





Material below (?) dredge level





Material below (?) dredge level







Karstic limestone



- Contractor's responsibility
 - To (<u>expertly</u>) interpret factual data provided
 - To develop a geotechnical model that <u>conforms with</u> <u>the factual data</u> at the investigation locations, and which ...
 - In allows for some 'reasonable' degree of variance between investigation locations based on a general appreciation of the geological environment.
- 'Reasonable' the key question
 - To what extent should the interpretation (and the contractors working method) allow for variations between borehole locations?



Speculation vs Reasoned Interpretation

'Reasonable'

- 'Rational', 'endowed with reason', 'just', 'not excessive' etc
- Any allowance for variation must, logically, be based on use of the factual data. An interpretation which cannot be related to the factual data is merely speculation ...
- eg. the fact that certain features <u>can</u> occur in karstic limestone formations should not mean that a contractor should assume them to be present (and allow for them) if the factual data does not support such an interpretation.

'Reasonable' is a matter of opinion









DRL



Risk Analysis

- Risk = probability x cost
- Establish sensitivity of cost to errors in assumptions / interpretation
- Permits identification of areas requiring more work

Can be applied to most types of pre-tender data





Data Types

- Geological / geotechnical
- Hydrographic
 - Tides, currents, waves
 - bathymetry
- Meteorology
 - Wind, fog, ice, rainfall
- Operational, legal & environmental constraints
- Obstructions / archaeology
- Siltation rates





Hydrographic Data

- Tides
 - Low risk
- Currents
 - Need long-term records
- Waves
 - Need long-term records
 - Potentially very high risk (to contractor!)

Probability can usually easily be established

- Bathymetry
 - Almost no risk if data are recent and of good quality







- Wind, fog, ice, rainfall
 - Data usually easy to obtain
 - Relatively low-risk as long as records extend over a sufficient period of time

Probability can usually easily be established





Obstructions / archaeology

Debris

- Very difficult to quantify
- Ordnance
 - Difficult to quantify in advance
 - .. easy to deal with in the contract



Probability can not easily be established

- Archaeology
 - New topic not a universal problem
 - Risk to both employer and contractor
 - No guidance yet in place
 - Few resources available



Siltation Rates

- Contractor responsible for maintenance before hand-over
- Trench landfalls a particular problem
- Can be relatively high risk unless subject to very detailed study
- Who does the study?

Probability of error can usually be estimated – but only after a detailed study





Operational, statutory and legal constraints

- Operational delays, e.g.
 - Shipping
 - Locks
 - Other contractors

Probability can easily be established

Statutory & legal constraints

Should <u>never</u> be a problem!





Risk rating: based on (personal) experience

\$100 Ground conditions	(ex debris)
-------------------------	-------------

- \$50 Debris / ordnance
- \$25 Operational constraints
 - \$10 Siltation rates
 - \$2 Bathymetry
 - \$0 Fog, ice, rainfall
 - \$0 Tides & currents
 - \$0 Statutory & legal
 - \$0 Wind and waves

Based on number of claims encountered

Archaeology?





Dredging Research Ltd

The Contractor's dilemma





Conclusions

- Pre-tender information describes the site, the working environment and constraints to operations
 - It is therefore as important as the Specification
- Risk analysis should be an integral part of acquisition and dissemination of pre-tender data
 - Identifies areas where more work is required
 - Improves cost-effectiveness of acquisition
- There is scope for more frequent application of pre-tender data as a benchmark for payment or E.O.T
 - Reduces or shares risk
 - Reduces cost (probably/possibly!)








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DRI



Environmental Issues during Project Preparation

Contract Management for Dredging and Marine Construction



Environmental Issues during Project Preparation

Environmental Impact Assessments

Sense and nonsense of monitoring and mitigation

Environmental requirements in tender documents

Appropriate conditions of contract



Drivers behind Environmental Requirements

- Environmental Legislation
- Financial Institutions (Worldbank, OECD)
- Public Opinion and Politics
- General Awareness



The Project Preparation Phase



Project Preparation



Complications

- Consultation process.
- Budget consequences.
- Legislation.
- Management.
 - Time is money.
 - Integrated solutions are too complicated.



Environmental Issues during Project Preparation

Environmental requirements a threat?

How to turn them into a manageable Challenge?



Dealing Successfully with Environmental Issues

- Comprehensive Environmental Impact Assessment.
- Sensible mitigation and compensation.
- Project specific environmental requirements.
- Appropriate conditions of contract.



Typical Observations:

- No Environmental Impact Assessment.
- Impact of dredging is often poorly quantified.
- Impact is based on wrong assumptions.
- EIA results transposed in Planning permission.



Hydrodynamic modelling result is often part of the EIA. (example KBR, 2003)



June 2003

SUSPENDED SEDIMENT OVERFLOW OCCURING DREDGING IN MID CHANNEL IN CALM CONDITIONS



Impact of dredging is estimated on the basis of wrong assumptions.

• The EIA:

- Hydrodynamic model used to predict dredge plumes.
- Assumed productions were unrealistically low.
- Results presented in average concentrations.

• Consequences:

- Underestimate of the physical impact close to the operation.
- Proposed protection procedures that could not be achieved.



Challenges

- EIA should always be prepared in the project preparation phase.
- EIA to consider other impacts and natural fluctuations.
- Prediction of impacts for different scenarios.
- Recommendation for monitoring at the sensitive receptor areas.



Typical Observations

- A lack of baseline data.
- Monitoring near the dredging or construction site.
- Impossible mitigation measures.







Challenges

- Assess the effectiveness of mitigation measures.
- Sufficient baseline data should be collected.
- Remote Sensing data.



Remote sensing data to monitor water quality



Typical Observations

Copied specifications.

- Conflicting specifications.
- Not flexible.
- Vague requirements.



Copied Specifications

• Tender Document:

- Turbidity shall not exceed 29 NTU.
- Many Tender docs. in the Caribbean and the Middle East.
- Origin: DEP of the State of Florida.

• Consequences:

- This may be harmful to the environment
- Or unnecessarily inflate project costs!



Conflicting Requirements

• The Tender Document:



• Consequences: Magic or fraud?





How much is allowed? And what to specify in the tender documents?



Challenges

- Requirements that can be managed.
- Functional Environmental Requirements.
- Allow for flexibility in execution method.
- Adaptive environmental management and remeasurement.





Øresund specification:

- Spill Limit 5%. Bonus system!
- Flexibility in equipment, methodology and spill monitoring system.
- Reference conditions.



FIDIC Conditions of Contract

<u>4th</u> Edition 1987 Clause 19.1(c) Reasonable steps to protect the environment

Construction Contract 1999 Clause 4.18 Contractor shall not exceed threshold values

Dredging and Reclamation Contract 2006Clause 2.3Employer to provide dataClause 6.1 q)Employer responsible for unavoidable damage



Appropriate Conditions of Contract

• Scope of Works:

- Functional, sensible and measurable requirements.
- Flexibility in execution method and equipment choice.

• Location:

• Monitoring locations outside the project site.

• Timing:

• Allow for extension of time.

• Price:

• Allow for mechanism to compensate for cost.



Environmental Issues during Project Preparation

Thank you for your attention!





Contract Management for Dredging and Marine Construction

BALANCE BETWEEN TECHNICAL AND FUNCTIONAL REQUIREMENTS

Dirk Heijboer – Royal Haskoning

Hilton Docklands – London – UK

12-13 October 2006





DESIGN PROCESS DREDGING & MARINE WORKS

Main steps:

- Problem Identification
- Boundary Conditions
- Functional Analysis
- Generation of Alternatives
- Comparison and Selection
- Final Design and Detailing
- Cost Assessment
- Quality Assurance



12-13 Oct 2006







FUNCTIONAL REQUIREMENTS PROJECT

Main items:

- Feasibility, holistic project function
- Serviceability, is it fit for purpose
- Maintenance, in broadest sense

Project Functions:





- Technical (the outcome of the works should do where they are meant for)
- Economical-Financial
- Socio-Environmental
- Client's specific wishes, political drive, etc.



DESIGN AND SPECIFICATIONS

Based on sound engineering practices:

- Available concepts for solutions (e.g. beach replenishment, rubble mound breakwaters, caisson breakwaters, offshore reefs, groynes, revetments)
- Boundary conditions (e.g. hydraulic and morphological regime, subsoil conditions, availibility/scarcety of construction materials)
- Flexibility for adaptations of functional requirements and/or boundary conditions in the future (e.g. port expansion, usage change of facilities, sea level rise)
 - Specific Clients' requests (e.g. visual impact, material quality, preferred suppliers, etc.)

12-13 Oct 2006









TECHNICAL FUNCTIONS BREAKWATER

- Scour Protection: erosion protection
- Core Filling: attenuation of wave transmission, geotechnical stability, armour support
- Berm and Toe: attenuation of wave overtopping, geotechnical stability, stable footing for armour
- Underlayer: filtration and drainage, base for armour layer



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thinking in

all dimensions

 Crest and Crown Wall: accessibility, attenuation of wave overtopping, carrier of facilities

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CEI

Cont







INBALANCE SPECIFICATIONS – FUNCTION

Typical items in Marine Dredging:

- Thin layer dredging (e.g. some overdepth is might be more practical and saves on maintenance
- Tolerances in bottom level (e.g. small little peaks and heaps are acceptable)
- Tolerances in side slopes (e.g. design can only be made with high-tech operations-monitoring tools instead of straight forward box-cut)
- Threshold figures of pollution and turbidity (e.g. too theoretical and too strict, causing unnecessary complex working methods)
- Waste of suitable fill materials (e.g. due to nonintegrated project approach)

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CEI







INBALANCE SPECIFICATIONS – FUNCTION

Typical items in Marine Rockworks:

- Tolerances (e.g. too strict to be made, inappropriate for random placement requirement of armour)
- Settlement requirements (e.g. overheight can be more practical than extensive soil improvement)
- Quarry-yield finetuning (inefficient use of quarry, leaving behind an overburden of quarried materials)
- Rock grading specifications (e.g. too theoretical and too tight, causing unnecessary complex selection and waste)
- Rock property specifications (e.g. not available in the region)

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INBALANCE SPECIFICATIONS – FUNCTION

Typical items in <u>Marine Rockworks</u>:

 Geosynthetics (e.g. geosystems: tubes, mattresses, and materials: woven, non-woven, PP, PET)












CAUSES OF THIS IMBALANCE

- Lacking knowledge-exchange between designers, dredging and marine contractors, and suppliers (e.g. rock quarries, geosynthetics suppliers);
- Often too much budget and thus time-constraints in the preparatory and advance stage of project, where "thinking" and design takes place;

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thinking in all dimensions

- A limited design budget may lead to copy-paste culture, which does not allow for proper "from functional requirement to specification" analysis
- Scarcity of well-educated and in-field experienced design engineers (too many managers, heavy international work-load at the moment)





CAUSES OF THIS IMBALANCE

- Dredging and marine work is on each project unique and need its own approach. Not only the environment varies a lot, the corps of Client's is also pluriform
- Corrective actions and optimisations during the works often "blocked" by the Resident Engineer, who operates more as Contract Manager instead of responsible Engineer



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CAUSES OF THIS IMBALANCE

Project Planning: time between design and implementation often too long, design criteria (e.g. morphological conditions) and continuous developing design criteria can easily be altered with time. This may lead to an unsatisfied Client and unplanned variations of the works



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thinking in



HOW TO IMPROVE

- More effort to be spent on design process, specification preparation and peer review, allocate more budget to it
- Design Engineers should have a well-balanced mix of field- and desk-knowledge, training on the job is essential

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 Design-construct type of Contracts can be favourable, where Contractors use their own engineering department or hired-in specialist Consultants



HOW TO IMPROVE

- Resident Engineers should be knowledgeable and enough "flexible" to take corrective actions or relax specifications where it won't have impact on the quality of the work (often in contrary, it will improve)
- The project's Quality Management should in particular focus on functionality – specifications – constructability and not only on procedures

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EXAMPLE

 Groyne Scheme in The Gambia: scheme was optimised from 4 long ones in design to 5 shorter ones due to unexpected soft soils encountered during construction at deeper sections







thinking in all dimensions





EXAMPLE

Sandtrap dredging in The Gambia: the sandtrap at a ferry terminal jetty appeared to be not cutterdredgeable due to enormous amount of debris. Scheme re-scheduled to additional overdepth dredging and fill for sustainability purposes on other part of project



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thinking in all dimensions





Strengthen knowledge and skills (desk–field)
Do not overspecify if not needed
Be purpose (functionality) - focussed
Be flexible and reasonable with site variations where possible

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thinking in all dimensions Be careful in case of severe project delays: things might have been changed

Communication / cooperation between consultants (engineers) and contractors in design stage of complex projects can be very useful



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BALANCE BETWEEN TECHNICAL AND FUNCTIONAL REQUIREMENTS



Dirk Heijbeer – Royal Haskoning

Hitton Docklands – London – Uk

3 October 2006

THANK YOU



IADC

Doskalis Westminster nv









Choice of form of contract CEDA & IADC

Contract Management for Dredging and Maritime Construction London 12 October 2006



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Contents







- Choice of form of contract
- Cases
- Questions

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Choice of form of contract







Choice of form of contract

Why do we need contracts?

- Formally register the agreement between client and contractor
- For client: e.g. quality, time, budget, environment, etc.
- For contractor: e.g. technical specifications, time schedule, payment conditions, etc.
- Risk management

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• Describe exceptions, prevent claim situations

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Choice of form of contract

However, it is not about the contract itself, it is about:

- the realisation of the project
- the cooperation between parties
- sharing knowledge

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Choice of form of contract



• Each form of contract requires a different type of project management team



- D&C: Øresund Link from Denmark to Sweden
- PFI/PPP: Pevensey Bay Sea Defences, East Sussex, UK
- Alliance: Betuweroute in the Netherlands

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- Alliance: Access channel Port Phillip, Melbourne, Australia
- D&C: MV2 Port of Rotterdam, the Netherlands

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Cases

Case: Øresund Tunnel, Denmark-Sweden ("D&C contract")

Characteristics:

- Length 3.5 km
- 20 elements (175*40*8.6m)
- 500 M Euro
- Mechanical & Electrical parts
- 5 year maintenance (2000-2005)

Main results:

- Good risk allocation
- Executed within client's schedule of 5 years
- Optimisations & innovations:
 - tunnel elements built in factory
 - tunnel sections formed in one go
 - tunnel foundation on gravel bed



- On time completion
- Within client budget
- No claims
- Bonus to all contractors

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Cases

Case: Øresund Tunnel, Denmark-Sweden ("D&C contract")

Tender stage

- Client: no reference design but 'illustrative design'
- Client issued a book specifying interfaces
- Client extensively informed tendering parties
- 3% of contract sum budgeted for detailed design
- Financial risk reduced
- Currency risk reduced

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Cases

Case: Øresund Tunnel, Denmark-Sweden ("D&C contract")

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Risk Management

Cases

Case: Øresund Tunnel, Denmark-Sweden ("D&C contract")

Execution stage

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- Client announced a bonus for the timely execution of the Øresund project (euro 30 million)
- A 'Disputes Review Board' was set up consisting of 3 persons. The DRB visited the site at least once a month
- All problems were resolved on the job
- Project completed without claims

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Cases

Case: Pevensey Bay Sea Defences, East Sussex, UK ("PFI/PPP")

Characteristics:

- Improve & Maintain Defences
- 25 year contract to 2025
- Protect 50km² low lying land of which 35km² Site of Special Scientific Interest
- Ramsar Site of International Wetland
 Importance



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Cases

Case: Pevensey Bay Sea Defences, East Sussex, UK (PFI/PPP)

The PFI/PPP Approach:

- Shareholder Funding
- Better Allocation of Risk
- No Spending Constraints
- Opportunity for Innovation
- Early Benefit of Delivered Service



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Case: Betuweroute2, The Netherlands ("Alliance Contract")

Cases

Characteristics:

- 22km railway
- 14 crossovers
- 150 cable/pipe crossings
- 2 bridges
- 220 M Euro

gem. Giessenlanden gem. Graafstroom Giessen Sliedrecht Hardinxveld-Giessendam Giessenlanden Giessen Giessen Arkel Gorinchem A15 Boven Merwede

Main results:

- Contractor's planning: optimal flexibility `
- Contractor's design: no sheet piles
- 20% less sand
- 40% less drainage measures
- No time lost on extra design reviews
- Short lines of communication
- Reduced design & organization costs

- On time completion
- 10% reduction in Contract Sum
- No claims

Cases

Case: Betuweroute2, The Netherlands ("Alliance Contract")

Transition of contract forms:

- Feasibility stage: Unit price
- Tender stage: Lump sum
- Execution stage: Alliance

Transition allowed for:

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- economical optimizations
- risk allocation/sharing
- increased flexibility project execution

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Case: Melbourne, Australia ("Alliance")

Characteristics:

- Dredging access channel
- 23Mm3 dredging in Port Phillip Bay
- 0,24Mm3 hard rock in entrance

Main reason for "Alliance":

- Few capable Contractors
- Environmental permits / work method
- Technically very difficult (rock, sea state)
- Risk sharing → Open Books!



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Cases

Case: Melbourne, Australia ("Alliance")

Tender stage

- Selection period 12 months ->6 3 -2 -1 contractor
- Contractors to give budget price with a range in order to facilitate selection
- As part of selection contractors: 4 workshops
- During workshop also proposed staff judged

Execution stage

- Cooperation between parties for optimisation work
 method versus environmental requirements
- Trial dredging to prove technical and ecological feasibility





Example cost incentive schema

• Open books: Shared Pain/Gain relative to Direct Cost Estimate, example:



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Case: MV2, Rotterdam (D&C)

Characteristics:

- Extension Port of Rotterdam
- 10km coastal defense + 1000 Ha new terrain
- 300 million M3 dredging
- 10 millionTonnes of stones
- Budget client: approx. 1.5 Billion Euro
- Assumed execution period: 2008-2012





Cases

Case: MV2, Rotterdam (D&C)

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- First offer: summer 2006, BAFO summer 2007
- Extensive pre-qualification puts stress on contractors' resources
- Tender costs approx.: Euro 5 million
- Contractors become more selective
- Invitation to tender: 3 participating contractors for offer
- Within a few months 1 contractor withdrew



To conclude

What is important:

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- Type of contract fits the type of project. Don't complicate
- Risk management and risk allocation
- Fast (realistic) selection/tender process
- Cooperation and sharing of knowledge between parties
- Skilled personnel with the right attitude

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Choice of form of contract



See you all at the workshop(s)!





Workshop Conclusions Plenary Session

Contract Management for Dredging and Maritime Construction


Lessons learned from the past: a job from hell and a job from heaven

Hugo De Vlieger General Manager Baggerwerken Decloedt, DEME Group













Divina Comedia

















Dredging contractors want to share risks and to share gains













The dredging business is keen to work hand in hand with clients and consultants for creating mutual benefits.













Port 2000, Le Havre, France















Port 2000, Le Havre, France Bayard II & Vlaanderen XIX closing final gap













T.N. usriable de (~2.00) a (* 0.50) de (~0.50) a (~ 3.50)

















Port 2000, Le Havre, France













Port 2000, Le Havre, France

















Port 2000, Le Havre, France Deplacements soubassements





















Palm Islands & Pearl of the Gulf













Jurong Tuas, Singapore

















Hulhumale, Maldives Amazone





















Navitracker













































Pixie Svartsjö Projektet, Hultsfred, Sweden

















Svartsjö Projektet, Hultsfred, Sweden











関西国際空港2期事業 Kansai International Airport 2nd Phase Project





Kansai airport, Osaka, Japan













Co-operative agreements among contractors, consultants, legal advisers, and public authorities will, more than ever, be needed.















Deurganckdok, Doel, Belgium













Silvamo, Kortemark, Belgium













NIMBY-syndrome

















Your contractor for sludge treatment

Your partner in soil remediation

Silt & Soils

















Steendorp, Belgium











domo







Environmental Contractors







AG Stadsontwikkelingsbedrijf Gent



Fasiver, Zwijnaarde (Ghent), Belgium















Fasiver, Zwijnaarde (Ghent), Belgium

































Gemeente Kampen Gemeente Zwolle Provincie Overijssel

Kampen, the Netherlands

























Kampen, the Netherlands















Kampen, the Netherlands











In a capital intensive environment such as the dredging business, co-operative agreements with both the client and high level professional advisors, are a prerequisite. All of us, we must find ways to build strong partnerships that yield mutual benefit.











Win-win situations will arise in every project, provided all contractual partners and stakeholders work hand in hand from the start, as if they were in a joint venture agreement, with shared risks and shared benefits.











Pre-contract information is of crucial importance, and should be provided by the client, in cooperation with highly skilled geotechnical contractors and surveyors.













Environmental implications of a planned project should be tackled in a very early stage, involving local communities and conservation organisations.











Contractually, innovative formulas like PPP & DBFM must be stimulated where feasible, because they involve principal, consultant and contractor in a fair responsibility-sharing formula from the start, which leads to fair prices and avoids sending claims to one another.












Contractors have to prepare themselves technologically, to be ready to tackle all problems related to environmental friendly dredging & the handling & treatment of contaminated dredged material.

Conclusions













Environmental regulations, be it at national, European or international level, have to be established in good mutual consultation between regulators, port operators, shipowners, and dredging contractors. Only this way a balanced set of rules will be generated, that saves our environment, while respecting economic growth.



Conclusions











Imagine, there's <u>no heaven</u> It's easy if you try <u>No hell</u> below us. Above us, only sky...



Imagine, by John Lennon





Discussion

Contract Management for Dredging and Maritime Construction





Day Chairman

Dr Marc Gramberger, Prospex bvba

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