

## CEDA DREDGING TECHNOLOGY WEBINARS #4

WELCOME

The sedimentation process in a TSHD

Prof. dr. Ir. Cees van Rhee

Delft University of Technology



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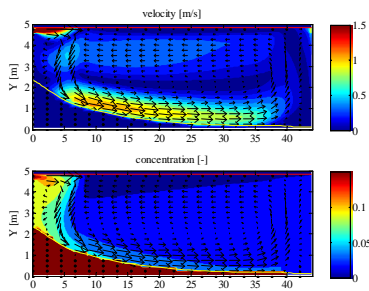
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## Hopper Sedimentation



Ceda Webinar  
Prof. Dr. Ir. C. van Rhee  
21 November 2016

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Section Offshore & Dredging Engineering



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## Contents Hopper Sedimentation

- Global process overview
- Settling velocity of sediments
  - Settling velocity of a single particle
  - Influence of the concentration
- Modelling of the sedimentation process
- Camp based models
- 1DV Model
- 2 DV Model
- Optimal loading

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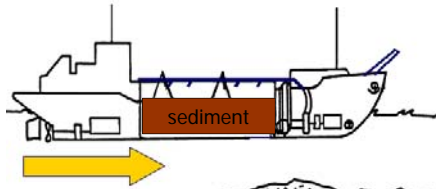
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## TSHD Process Discription

Sailing loaded



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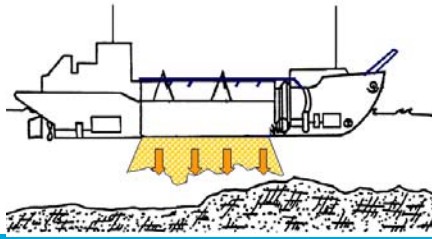
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## TSHD Process Discription

Discharge



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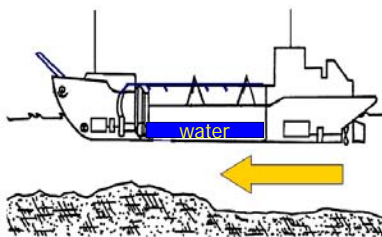
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## TSHD Process Discription

Sailing empty



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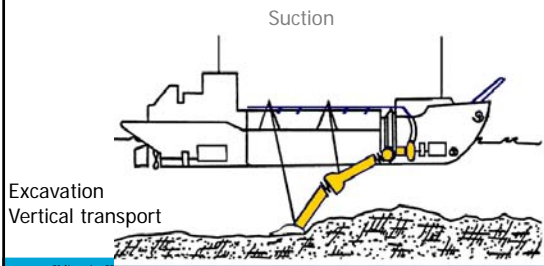
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## TSHD Process Discription



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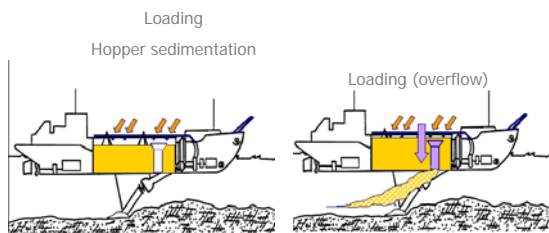
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## TSHD Process Discription



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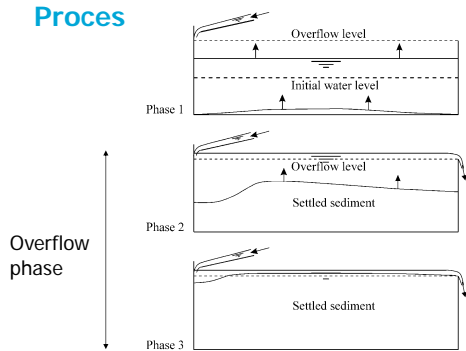
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## Proces



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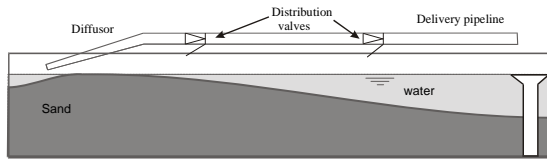
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## Loading & Overflow system



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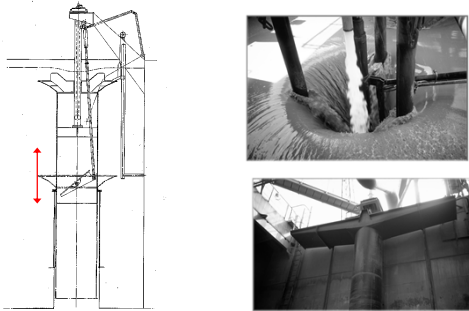
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## Overflow system



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## Loading & Overflow system

- Loading system
  - Distribution of sediment
    - Influence on overflow losses
    - Influence on hopper load
    - Influence on trim of the hopper
- Overflow system
  - Adjustable in height

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### Overflow Losses

- Important to know:
  - Quantity of losses
  - Which part of the particle size distribution is lost
- Why:
  - Production
  - Sand Quality
  - Environment

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### Factors influencing overflow losses

- Sediment characteristics
    - Particle size distribution } Settling
    - Shape factor } velocity
  - Equipment
    - Hopper dimensions (L,H,B)
    - Loading and overflow system
  - Operational
    - Discharge
    - Concentration
    - Loading time
    - Loading procedure
    - Water temperature
- Most important ?

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### Factors influencing overflow losses

- Sediment characteristics
  - Particle size distribution } Settling
  - Shape factor } velocity
- Equipment
  - Hopper dimensions (L,H,B)
  - Loading and overflow system
- Operational
  - Discharge
  - Concentration
  - Loading time
  - Loading procedure
  - Water temperature

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### Definition Overflow losses

$$Ov_{mom} = \frac{\text{sandflux out}}{\text{sandflux in}} = \frac{\rho_s Q_{out} c_{out}}{\rho_s Q_{in} c_{in}} =$$

$$Ov_{mom} = \frac{c_{out}}{c_{in}} \quad \text{if } Q_{in} = Q_{out}$$

$$Ov_{cum} = \frac{\text{cum sandflux out}}{\text{cum sandflux in}} = \frac{\int_0^t \rho_s Q_{out} c_{out} dt}{\int_0^t \rho_s Q_{in} c_{in} dt}$$

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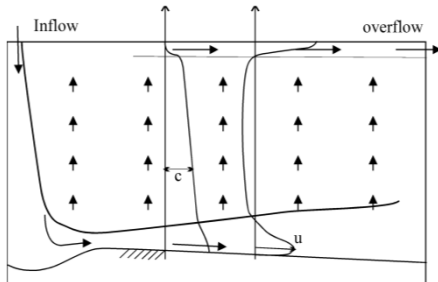
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### Flow Pattern



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### Settling velocity

- Influenced by
  - particle size, shape, density
  - concentration
- Viscosity
  - Water temperature
  - Silt / clay

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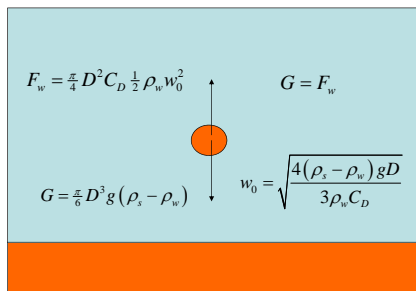
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## Settling Velocity



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$$w_0 = \sqrt{\frac{4(\rho_s - \rho_w) g D \psi}{3 \rho_w C_D}} \quad C_D = f\left(\frac{w_0 D}{\nu}\right) \quad \frac{w_0 D}{\nu} = Re_p$$

Shape factor  $\psi = \frac{V}{\frac{\pi}{6} D^3}$

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## Small particles : Stokes equation

$$w_0 = \sqrt{\frac{4(\rho_s - \rho_w) g D \psi}{3 \rho_w C_D}} \quad C_D = \frac{24}{Re_p} = \frac{24\nu}{w_0 D}$$

$$w_0 = \frac{\psi \Delta g D^2}{18\nu} \quad \Delta = \frac{\rho_s - \rho_w}{\rho_w}$$

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### Coarse particles : Turbulent regime

$$w_0 = \sqrt{\frac{4(\rho_s - \rho_w)gD\psi}{3\rho_w C_D}}$$

$$C_D = 0.4$$

$$w_0 = 1.8\sqrt{\Delta g D \psi}$$

$$\Delta = \frac{\rho_s - \rho_w}{\rho_w}$$

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### Intermediate Regime

- Iteration of  $C_d$
- Or use empirical equations

$$w_0 = \frac{10\nu}{D} \left( \sqrt{1 + \frac{\Delta g D^3}{100\nu^2}} - 1 \right)$$

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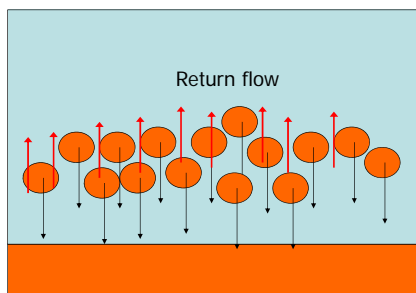
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### Influence of the concentration



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## Hindered settling

- Not one particle is settling:
- Mutual influence
  - Return flow
  - Particle – particle interaction
- This effect is called hindered settling
- Settling velocity of single grain is reduced with a factor  $f$

$$w_s = w_0 \cdot f(c)$$

$$f(c) = (1 - c)^n$$

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## Hindered settling function

$$w_s = w_0 \cdot f(c)$$

$$f(c) = (1 - c)^n$$

$$n = f(Re_p)$$

$$Re_p < 0.2 \quad n = 4.65$$

$$0.2 \leq Re_p \leq 1 \quad n = 4.35 Re_p^{-0.03}$$

$$1 \leq Re_p \leq 200 \quad n = 4.45 Re_p^{-0.1}$$

$$Re_p > 200 \quad n = 2.39$$

Richardson & Zaki

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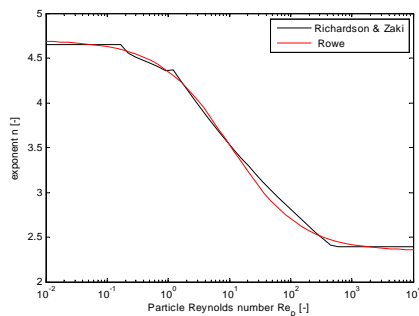
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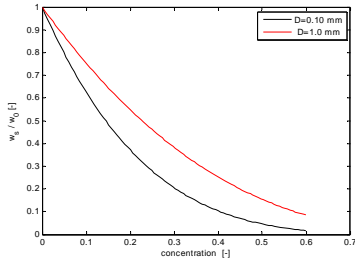
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## Influence concentration on settling velocity



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- Settling velocity decreases with concentration
- And therefore loading velocity decreases also ????
- NO
- Settling flux = product of concentration and settling velocity is important

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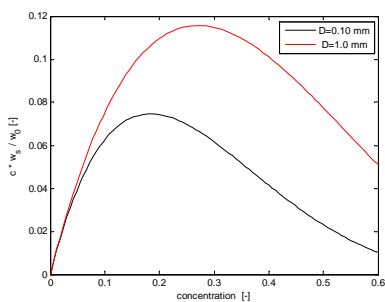
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## Settling flux = $w_s * c$



Optimal Loading Concentration ??

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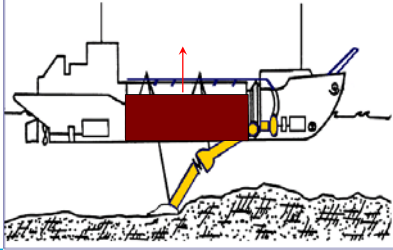
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## Sedimentation velocity

$$T_{load} = \frac{H}{v_{sed}}$$

$v_{sed}$  is vertical velocity of the settled bed



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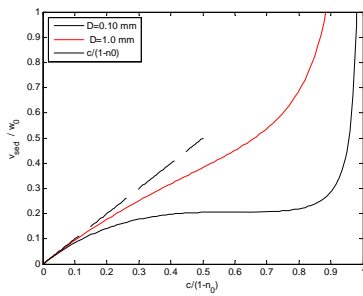
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$$\frac{v_{sed}}{w_0} = \frac{c(1-c)^n}{1-n_0-c}$$

Small concentration:

$$\frac{v_{sed}}{w_0} = \frac{1}{1-n_0} c$$

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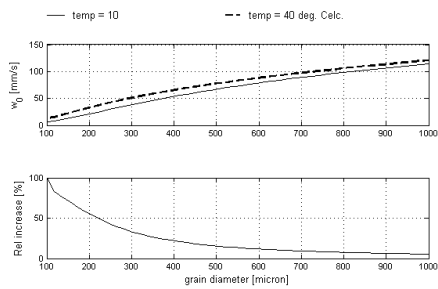
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## Settling velocity influence temp



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## Modelling Overflow losses

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## Camp based models

- 'Ideal' settling basin
- Originates from clarifiers
- First published by Camp (1946)
  
- Extended and applied for dredging by Vlasblom & Miedema

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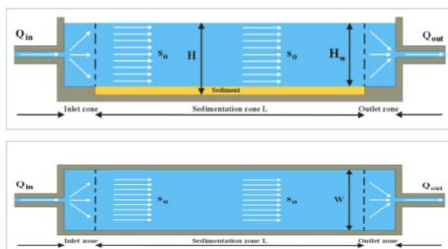
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## Ideal settling basin



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Particles with settling velocity  $w_s$  starting between  $bc$  will settle

This is  $r_g = \frac{\overline{bc}}{\overline{ac}}$  from the total number of particles

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$$\frac{\overline{bc}}{L} = \frac{w_s}{u} \quad \frac{\overline{ac}}{L} = \frac{H}{L} = \frac{v_0}{u} \Rightarrow r_g = \frac{\overline{bc}}{\overline{ac}} = \frac{w_s}{v_0}$$

$$v_0 = u \frac{H}{L} \quad u = \frac{Q}{BH} \Rightarrow v_0 = \frac{Q}{BL}$$

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### Influence Particle Size Distribution

$$r_g dp = \frac{w_s(p)}{v_0} dp$$

$$r_r = 1 - p_0 + \frac{1}{v_0} \int_0^{p_0} w_s dp$$

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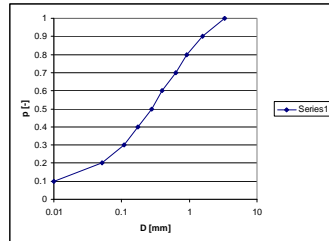
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## example

- TSHD :
- L= 79.2 B = 22.5
- Q= 14 m<sup>3</sup>/s

•PSD →



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## Camp no turbulence , including hindered settling

L= 79.2 m  
 B= 22.5 m  
 Q= 14 m<sup>3</sup>/s  
 c\_in 0.17 [-]  
 v0 7.856341 mm/s

fraction	p	D	ws	ws/v0	r_g	r_r
[-]		[mm]	mm/s	[-]		
1	0.1	0.01	0.02	0.003	0.003004	0.0003
2	0.1	0.052	0.65	0.082	0.082367	0.008237
3	0.1	0.11	3.03	0.385	0.385345	0.038534
4	0.1	0.174	6.65	0.847	0.847048	0.084705
5	0.1	0.275	15.29	1.946	1	0.1
6	0.1	0.398	27.58	3.510	1	0.1
7	0.1	0.631	50.84	6.471	1	0.1
8	0.1	0.912	75.84	9.653	1	0.1
9	0.1	1.585	124.25	15.815	1	0.1
10	0.1	3.311	210.61	26.807	1	0.1

total: 0.731776

Ov\_cum= 27%

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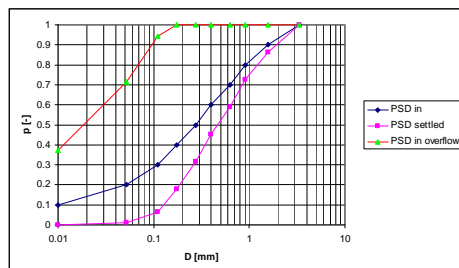
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## PSD's



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## Conclusion Camp model

- Shortcomings Camp approach:
  - Flowfield prescribed
    - In reality density currents
    - Influence bed shear stress on sedimentation
  - Inflow and outflow zone not modeled
    - Variation in location not possible
- But gives a good estimate for overflow loss for optimal loading situation

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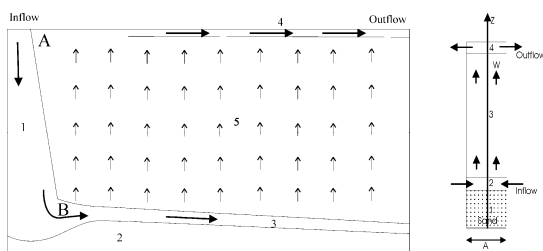
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## 1 D numerical modelling



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## 1 DV Model

- 1 D in Vertical direction
  - no horizontal transport (possible erosion)
- Vertical Sediment Transport
  - Advection - Diffusion Equation for n fractions
  - Coupling of different fractions (hindered settling)
- Movable Bed (sedimentation)
- Numerical solution (Finite Volume/Difference Method)

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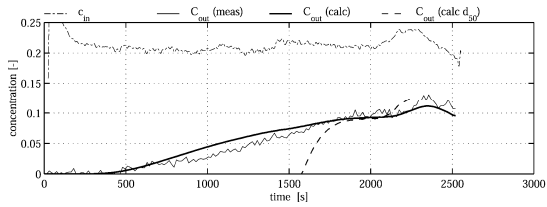
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## Simulation Test 5

- 100 micron,  $0.1 \text{ m}^3/\text{s}$ ,  $1300 \text{ kg/m}^3$



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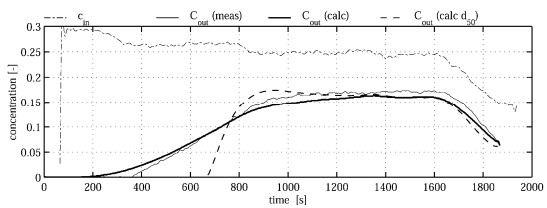
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## Simulation Test 6

- 100 micron,  $0.137 \text{ m}^3/\text{s}$ ,  $1420 \text{ kg/m}^3$



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## 2 DV model

- In Camp model (with Turbulence) the sediment transport equations were solved using a prescribed velocity field
- Separate equations have to be solved to determine the flow field:
- 2DV Reynolds Averaged Navier-Stokes
  - mixture model (no multi-phase flow)
- Hydrodynamic (non-hydrostatic)
- Coupling momentum - sediment transport equations
  - Buoyancy (density currents)
- k-eps turbulence modelling

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## 2 DV model (continued)

- Moving bed
  - Erosion - Sedimentation boundary condition
- Moving Water surface
  - filling of hopper, variation overflow level
- influence PSD by n fractions mutually coupled
- Loading and Discharge location
  - variation of position and quantity (in time)
  - Inlet conditions (velocity, turbulence intensity)

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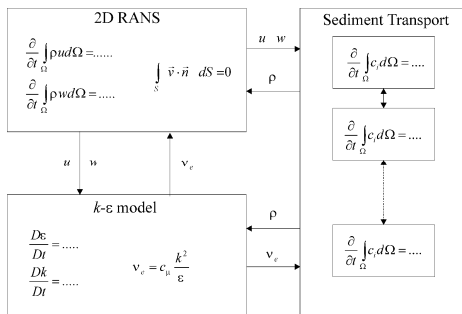
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## Overview 2DV Model



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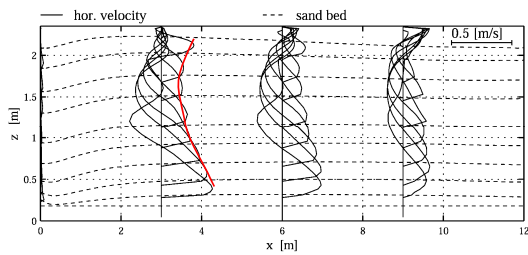
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## Computed hor. Velocity in hopper



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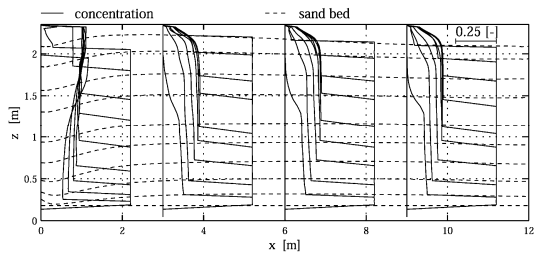
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### Computed Concentration in the hopper



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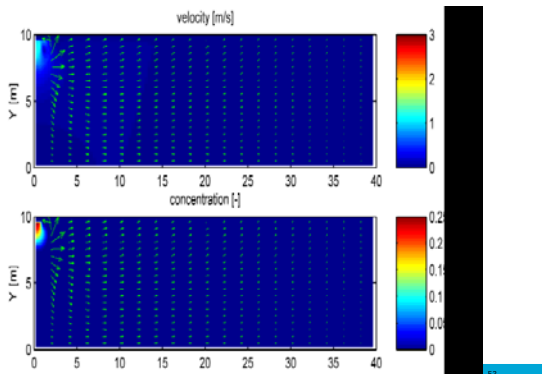
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### Optimal loading time

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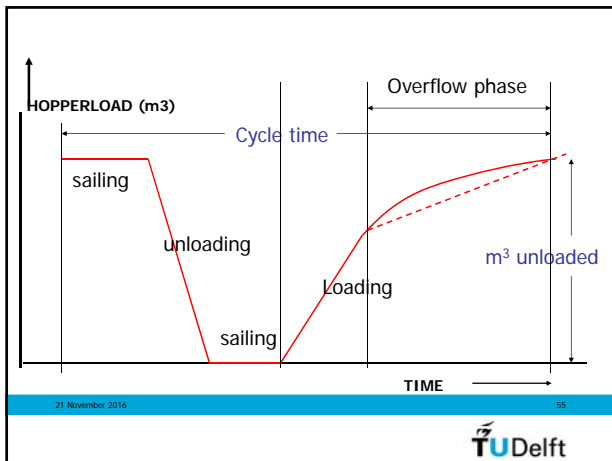
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### Cycle production

$$P_{cycle} = \frac{m^3 \text{ unloaded}}{\text{cycle time}} \quad [m^3 / s]$$

<b>Ham 318</b>	
hopper load	20,000 m3
Sailing empty	300 min
Loading	70 min
Sailing loaded	330 min
Unloading	15 min
turning etc.	10 min
<b>Total</b>	<b>725 min</b>
<b>Cycle. Prod</b>	<b>27.59 m3/min</b>

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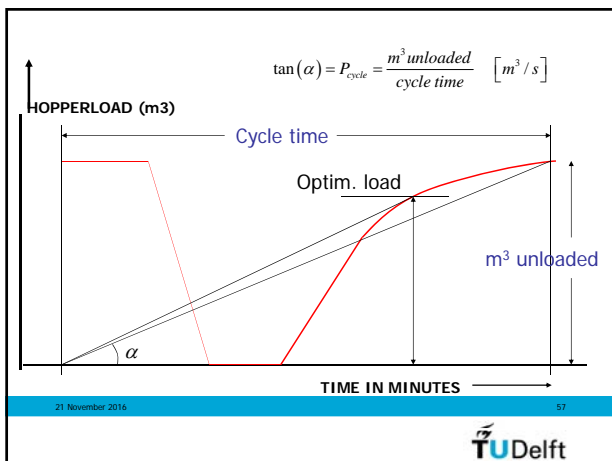
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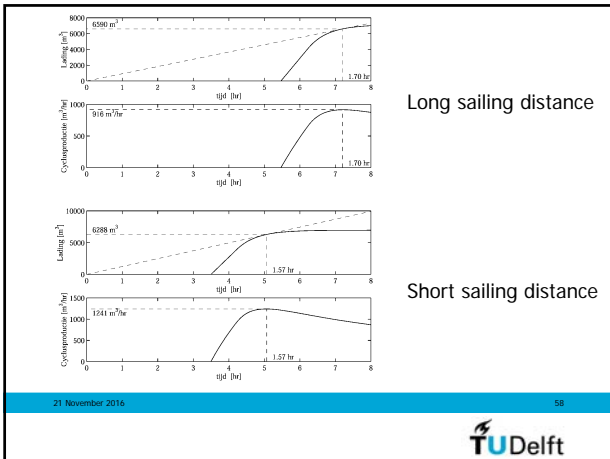
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Questions?

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**CEDA DREDGING TECHNOLOGY WEBINARS:  
NEXT EVENTS**

**22 November 2016, 14:00-15:00 hrs (CET)**  
An overview of the slurry transport model

**6 December 2016, 14:00-15:00 hrs (CET)**  
Flow regimes diagrams in slurry transport

by dr.ir. Sape Miedema



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